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RBT200078
Job Sheet 180628



Part No: RBT200078

Job Qty: 1 ea

Part Name: Trunnion Bearing Removal & Install Work Aid



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/11/18

Job Tracking No:

Due Date: 8/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT200078 Rev. 2A IPP Rev. A 18.07.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/23/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	1 pcs		8/23/18	0.00	0.07	Small Fab-9		MLL DAS
110	QC	1 pcs		8/23/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		8/23/18	0.00	0.00	Packaging3-2		18.09.11
140	QC21-FG	1 Ea		8/23/18	0.00	0.00	QC21		18.09.11

Part Op 100 - Assemble as per DWG.
Descriptions: 130 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT200078-1	Trunnion Bolt (Hex Head Cap Screw)	1 Ea (1 ea)	90-Start up Operation	3095359
RBT200078-2	Trunnion Body	1 Ea (1 ea)	90-Start up Operation	5105-226
RBT200078-3	Trunnion Spreader	1 Ea (1 ea)	90-Start up Operation	5105-280

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT200078-1	1	2	0
	RBT200078-2	1	4	0
	RBT200078-3	1	4	0

Part Specifications

Specifications could not be found.

Plex 9/11/18 10:55 AM dart.logan.david



Container No: S109225



Part: RBT200078

Job No: 180628

Serial No/Batch: S109225

Revision: 2A

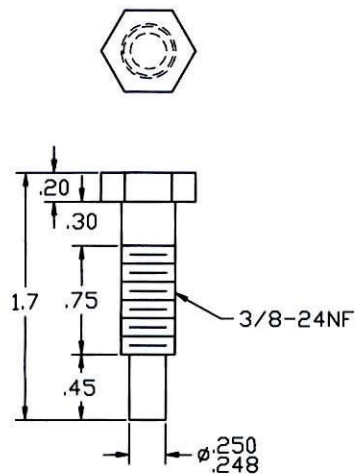
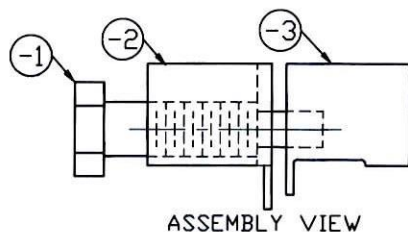
Inspector:

Exp Date:

Instructions:

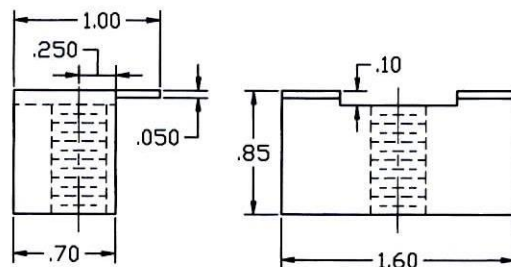
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Date: 09/11/18

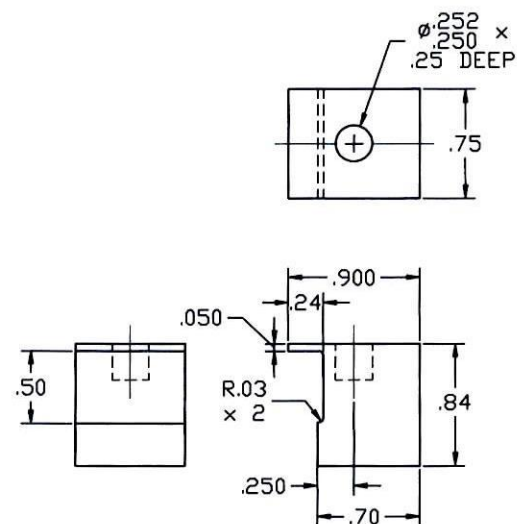


-1
BOLT

3/16 TEXT "RBT200078" DRILL & TAP
3/8-24NF THRU



-2
BODY
HEAT TREAT 35-40 Rc



-3
SPREADER
HEAT TREAT 35-40 Rc

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED BOLT PIN FROM #247, AND -3 HOLE FROM #250; ALSO CHANGED P/N FROM T200078	8/16/06	WP	-
2	ADDED NEW TITLE BLOCK, BOM, & REVISIONS TABLE, AND ASSEMBLY VIEW. ALSO CHANGED MATERIAL DISCRIPTION FROM 1 in. WIDE.	3/6/08	WP	RW
2A	CH'D BOM LENGTH FROM 13/16 TO 7/8 -3 PER R.W.	12/17/10	RJC	RW

ASSY	QTY	B/O	PART #	UNIT	DESCRIPTION	MAT.	B/O INFORMATION OR SPECIFICATIONS
		W/O	-1	1	HEX HEAD CAP SCREW	BLACK	3/8-24 x 1-3/4
			-2	1	BODY	4140	1 x 1-1/4 x 1-3/4
			-3	1	SPREADER	4140	1 x 1-1/4 x 7/8
ASSY							

RED BARN MACHINE	
TITLE TRUNNION BEARING REMOVAL AND INSTALLATION WORK AID	
DWG NO. RBT200078	REV 2A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± .5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 10-15-01
SHEET 1 of 1	